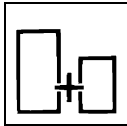


29118 - SYNTOLACK PENN OPACO



1000 ml +
10-20 ml



N. of coats: 2



Air drying at 20° C:
Handling: 5-6 h
Through-drying: 5-6 days

DESCRIPTION

Matt synthetic enamel based on selected air drying glicerophthalic resins for brush applications.

USE

Suitable for high quality decoration and protection of objects exposed to heavy weather conditions, for indoor and outdoor iron and wood structures.

Building: doors, windows, shutters, railings, radiators, etc.

Furnishing: furniture, walls, ceilings

Industry: shelves, tool machines and general industrial application.

SPECIAL CHARACTERISTICS

- Excellent velvet appearance
- Very easy to apply
- Very high colour stability
- Scratch and wear resistant

SUBSTRATE PREPARATION

Raw wood: apply a suitable wood impregnating agent or 29132 TECNOGRIP thinned at 100% and a suitable filler if necessary.

Steel: apply SYNTOPRIMER ZINC.

Old paintings: remove damaged and detached paintings, sand well and apply a putty if necessary. Apply a suitable sealer.

APPLICATION

Brush, spray and roller application.

Mixing ratio for brush and roller application:

SYNTOLACK PENN OPACO (enamel)
00570 SYNTEX DILUENTE SP (thinner)

by weight and by volume

1000 parts
10-20 parts


Number of coats: 2 with 24 hours flash-off between coats at 20°C.

Mixing ratio for spray application:

SYNTOLACK PENN OPACO (enamel)
00572 SYNTEX DILUENTE SS (thinner)

by weight and by volume

1000 parts
150-200 parts



Spray viscosity at 20 °C: 20" DIN4
Ø Air cap: 1.2 - 1.4 mm
Air pressure: 3 - 3.5 bar
Number of coats: 2 with 30 - 60 min. flash-off
Film thickness: 50 µ
Theoretical coverage: 1 l mixture = 10.7-11.2 m² at 50 µ
1 kg mixture = 9.6 - 11.3 m² at 50 µ
V.O.C. (on average) of the product ready for use : ~ 530 g/l

DRYING TIME

Air drying at 20 °C

Dust-free: 60 min.
Handling: 5 - 6 hours
Through-drying: 5-6 days

NOTES

All colours obtained with 29118 have a gloss between 15-35 according to the colour, the application methods and the drying.

In order to improve resistance, drying, adhesion and hardness just after 24 hours we suggest to add 10% of 29344 ISOLACK INDURITORE just when using.

Use the mixture within 4-6 hours at 20°C. The dried enamel is slightly glossier.

TECHNICAL DATA SHEET N° 0363-GB
UP DATED 11/2004

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