

# **LECHSYS**

# **29182 - NITRON OPACO**



1000 ml + 700-800 ml



16-17" DIN 4 at 20° C



Ø 1,4 mm 4 Atm N. of coats: 2



Air drying at 20° C Handling: 45 min. Through-dry: 3 h

### **DESCRIPTION**

Matt industrial nitro-combi lacquer

#### USE

Suitable for machinery, tools, metallic shelves, general iron substrates and industrial applications.

## **CHARACTERISTICS**

- · Very fast drying
- · Good adhesion directly to steel (the product does not contain any anticorrosive pigments, therefore it gives steel a protection due to barrier-effect)
- · Uniform satin aspect

#### SUBSTRATE PREPARATION

It may be applied to:

- · SYNTOPRIMER
- · SYNTOPRIMER ZINC
- Directly to rust-free steel sheet suitably degreased with 00695 SOLVENTE ANTISILICONE SLOW

# **APPLICATION**

Spray application Mixing ratio:

by weight and by volume

1000 parts 700-800 parts

NITRON OPACO (lacquer) 00825 DILUENTE UNIVERSALE (thinner) or 00552 LECHLEROID DILUENTE L (thinner)

Spray viscosity at 20°C: 16 - 17" DIN 4

Ø Air cap: 1.2 - 1.4 mm Air pressure: 3 - 4 bar Number of coats: 2 - 3 Film thickness: 25 µ

Theoretical coverage: 1 I mixture: 5.5 - 6 m² at 25  $\mu$ 

1 kg mixture: 6 m² at 25  $\mu$ 

V.O.C. of the product ready for use: ~ 740 g/l

## **DRYING TIME**

Air drying at 20 °C

Dust-free: 5 min. Handling: 40 min. Through-drying: 3 hours

# NOTE

All the colours applied with 25  $\mu$  film thickness have 25±5 gloss.

TECHNICAL DATA SHEET N° 0381-GB UP DATED 11/2004

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