

U-POL

PRODUCTS

2080

HS CLEAR COAT

Is a high solids two component acrylic coating.

It can be applied undiluted or it can be thinned up to 10%, it has good flow and non-sag properties.

It hardens rapidly to give a high build, U.V. resistant coating with excellent gloss and long term durability.

Can be air dried, low baked or I.R. cured.

Is easy to polish once cured.

Preparation of the surface;

- Cured paint:**
1. Wet flat P800-1000 or Dry flat P600-800.
 2. Clean off sanding residues.
 3. Degrease.
 4. Clean with tack rag.

Mixing Ratio 2080:2030	S2080:2030
	2:1
Spray Tip	1.4-1.8
Viscosity DIN 4/sec.	15-17
Air Pressure/Bar	4
Coats	2-3
Build/microns.	40-50
Flash Off/min.	5-10
Tack Free/min.	60
Through Dry Air/hours	12-14
Through Dry 60°C/min.	30
Through Dry I.R./min.	15
Pot-Life /hours	4-6

Temperature Range for Use of System 20 2030 Series Hardeners

Temp °C	-5	0	5	10	15	20	25	30	35	40	+45
Hardener											
2031											
2030											
2032											
2033											