

## Product-Information

Mipa 2K-MS-Clear coat C 75 is based on a high quality acryl resin with UV-protection. Universally suitable for two-coat painting. Excellent resistance against weathering and yellowing, very high gloss and good build.  
Consumption: 6 - 8 m<sup>2</sup> / l.

Colour shade	transparent			
Mixing ratio	2 : 1 by volume			
Hardener	Mipa 2K - Härter MS 10, MS 25 or MS 40			
Thinners	Mipa 2K - Verdünnung; add about 10%			
Spraying viscosity 20°C	18 - 20 s 4 mm DIN			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	4 - 5 bar	1,4 mm	2	
Airless / Airmix				
Pot life	4 - 6 h			
Coat thickness / dry film	40 - 50 µm			
Curing time / Flash off time	5 - 10 min. between the spraying operations			
Dry	recoat time	dust dry	set to touch	full hardness
Object temp. 20°C		30 min.	12 h	24 h
Object temp. 60°C		5 min.	30 min.	2 h

**Operation conditions:** from + 10 °C and up to 75% relative air humidity .

Marking	VbF	Hazardous materials ordinance
Mipa 2K-MS- Klarlack C 75	n/a	inflammable
Mipa 2K-MS-Härter	A II	inflammable, Xi irritant
Mipa 2K-Verdünnung	A II	contains aliphatic polyisocyanate inflammable, Xn; N

All products should be disposed of in relation to the regulations of the environmental health authorities. Protect your Environment!

This data sheet is for information purpose only. To our knowledge the data provided complies with the latest standard and is based on years of experience in the manufacture of our products. However the data is not binding and without warranty.