

Basecoat enamel with extreme colour effects, specially designed to enhance the exclusive appearance of motorcars & motorcycles in clear over base system.

COLOURS AVAILABLE Pegasus (blue - green), Mira (green - violet), Wega (gold - violet), Orion (copper - purple), Phonix (black, rainbow effect) Gemini (black - precoating: green - gold), (red precoating: gold - red/orange)

MIXING RATIO 1 : 1 by volume with 2K thinner
THINNER 2K Thinner
SPRAYING VISCOSITY @ 20'c 18 - 22 s 4mm DIN

APPLICATION - AIR SPRAYGUN

SPRAYING PRESSURE 3 - 4 bar
SPRAYING NOZZLE 1.3 - 1.4mm
SPRAYING OPERATIONS 2 - (3)

APPLICATION - HVLP

SPRAYING PRESSURE 2.5 - 3.0 bar
SPRAYING NOZZLE 1.3mm
SPRAYING OPERATIONS 2 - (3)

COAT THICKNESS / DRY FILM 15 - 20
CURING TIME / FLASH OFF TIME 2 - 5 min, between spraying operations

RECOAT TIME 10 - 20 mins

Special Remarks :

Processing conditions : from + 10 'C & up to 75% relative air humidity. Do not use directly on old thermoplastic paints! The colour effect would be decisively influenced by the precoating treatment.

Paints4u.com Ltd follows a process of continuous improvement, also the application method & substrates are beyond our control. Therefore this datasheet is issued for general guidance only. It is based on tests & believed to be correct at time of going to print.

For further information on any of our products please don't hesitate to contact us:
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