

## HIGH #5

### Ready to Use High Build Primer

(Available in Grey, Dark Grey, Beige & White)

#### Description

**HIGH #5** is a 1K ready to use high build primer/filler in an aerosol. It is used for priming uneven surfaces before top coating.

**High #5** is capable of producing a coating of a film thickness similar to that of a spray gun applied primer. The convenience of using a high build primer in an aerosol means that masking is kept to a minimum. Mixing paint and cleaning spray equipment are avoided as a result of using **HIGH #5** leading to savings in time and materials.

**HIGH #5** is chromate free and easy to sand.

#### Surface preparation and instructions for use

**HIGH #5** can be applied to the following surfaces:-

- Fully cured paint.
- Polyester bodyfillers and G.R.P.
- Suitably prepared steel panels.

Thoroughly clean and degrease surfaces with a suitable spirit wipe or thinner. Abrade wet or dry with 280-320 abrasive, re-clean, dry and degrease.

#### Application

Shake can thoroughly before use for a minimum of 2 minutes.

Apply 1-2 light even coats.

Allow 5-10 minutes flash off time between coats.

#### Drying time

Allow 10-20 minutes before overcoating.

Drying time is dependent upon film thickness, humidity and temperature.

#### Over-painting

**HIGH #5** should be flatted wet with 600-800 or dry with 400-600 abrasive.

**HIGH #5** may be over-painted with most paint systems.

#### Product code

**HIGH/AL** - Beige - 450ml aerosol

**HIGHG/AL** - Grey - 450ml aerosol

**HIGHDG/AL** - White - 450ml aerosol

**HIGHW/AL** - White - 450ml aerosol