

## QUICK SAND

## Polyester Filler

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**QUICK SAND** polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP. **QUICK SAND** has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.

Surface preparation and instructions for use

**QUICK SAND** polyester filler can be used on the following surfaces:-

- Bare steel degrease and abrade with P80 paper.
- Aluminium and Galvanised steels degrease and abrade with P80 paper.
- Original paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade with P180 paper.

## Mixing ratio

100 parts by weight **QUICK SAND** polyester filler 2 parts by weight hardener for polyester filler. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching problems later.

Pot life

Typically, 5-6 mins at 20°C with 2% hardener.

**Tools** 

Mixing board, filler knife, plastic or rubber spatula.

Drying time

Sandable after 25 mins. at 20°C.

Over-painting

**QUICK SAND** polyester filler can be over-painted with most paint systems.

Product codes

QUIC/670 - 670ml tin. QUIC/21 - 2.1L tin.

DIS/QUIC - 1.28L dispenser cartridge.

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