

SMOOTH 7

Polyester filler

Description

SMOOTH 7 polyester filler is a two component chemical paste used for the filling of holes and imperfections in surfaces such as steel and GRP. **SMOOTH 7** has been specially formulated for the professional user and combines good filling and smooth spreading properties together with ease of sanding.

Surface preparation and instructions for use

SMOOTH 7 polyester filler can be used on the following surfaces:-

- Bare steel - degrease and abrade with P80 paper.
- Old sound paint surfaces (with the exception of thermoplastic acrylics) - degrease and abrade back to bare metal with P180 paper.

Mixing ratio

100% by weight **SMOOTH 7** polyester filler
2% by weight **U-POL** hardener for polyester filler.
The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Do not greatly over catalyze the paste as this will not significantly speed up the gel time and could lead to bleed through and blooming problems later.

Pot life

Once mixed, 4 mins.30 secs. at 20°C with 2% hardener.

Tools

Mixing board, filler knife, plastic or rubber spatula.

Drying time

Sandable after 20 mins.at 20°C.

Over-painting

SMOOTH 7 polyester filler can be over-painted with most paint systems.

Product code

SM/7 - 3.5L tin