# **ENERGY SPRAY LINE**

# **EL050 – UNDERBODY BLACK**







Ready for use

Film thickness: 40-60 µ

Air drying at 20° ( 20-30 min.

#### **DESCRIPTION**

Acrylic black protective finishing coat with textured effect, ready for use in an aerosol.

#### USE

Special product used in Car Refinish for the painting of underbody parts and plastic parts (after primer application)

# **CHARACTERISTICS**

- · Easy to use ready for use (aerosol)
- · Good application
- · Good filling power
- Low topcoat absorption
- · Excellent textured appearance

### SUBSTRATE PREPARATION

#### **Old finishes**

Top coats, fillers and putties must be degreased with 00695 SOLVENTE ANTISILICONE SLOW and sanded

#### Metal

Apply one cross coat of EL030 ANTICORROSIVE PRIMER

# **Plastics**

Apply one coat of EL010 PLASTIC PRIMER

#### **APPLICATION**

Spraying.

Ready for use. Shake well 2-3 minutes before use.

Spray temperature: 15-30° C

N° of coats: 2-3

Spray distance: 20-25 cm Flash-off: 5-10 minutes at 20°C Recommended film thickness: 40-60  $\mu$ 

### **DRYING TIMES**

Air drying at 20°C

20-30 minutes

# **SUGGESTED OVERCOATINGS**

All the top coats of Lechler range can be overcoated without sanding after flash-off.

#### **NOTES**

In case of painting of underbody belts it is possible to finish the working cycle by applying only EL050 UNDERBODY BLACK.

ATTENTION: After use turn the aerosol upside down and spray the rest out of the supplying pipe in order to avoid blockage problems during the storage time before the following use.

SHELF LIFE AT 20°C: 24 months

DATA SHEET N. 0504-GB UP DATED 09/2003

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy.

THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL.