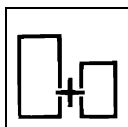
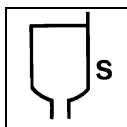


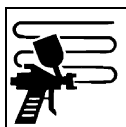
## 29114 - SYNTOLACK RAPID



1000 ml +  
150-200 ml



17-18" DIN 4  
at 20° C



Ø 1,4 mm  
4 Bar  
HVLP:  
Ø 1,3-1,4 mm  
2-2,5 Bar  
N. of coats: 2



Air drying at 20° C:  
Handling: 2 hours  
Through-drying : 5-6 days

### DESCRIPTION

Very fast air drying synthetic enamel.

### USE

Suitable for agricultural machines, building machines and industrial applications including tools etc.

### CHARACTERISTICS

- Good gloss
- Easy to apply
- Very fast drying
- Very good adhesion directly on steel sheet (it does not contain any anticorrosive pigments; protection due to barrier-effect).

### SUBSTRATE PREPARATION

The product may be applied to:

- 1K FAST PRIMER
- SYNTOPRIMER
- SYNTOPRIMER ZINC
- EPOPRIMER 1K
- directly to rust free steel sheet suitably sanded and degreased with 00695 SOLVENTE ANTISILICONE SLOW.

### APPLICATION

Spray application

#### Mixing ratio:

by weight and volume

SYNTOLAC RAPID (enamel)  
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner) or  
00552 LECHLEROID DILUENTE L (thinner) or  
00572 SYNTEX DILUENTE SS or (thinner)

1000 parts  
150-200 parts

Spray viscosity at 20 °C: 17-18" DIN 4  
Ø Air cap: 1.4 mm; HVLP 1.3 - 1.4 mm  
Air pressure: 4 bar; HVLP 2 - 2.5 bar  
Number of coats: 2  
Film thickness: 50 µ

Theoretical coverage: 1 l mixture = 6.5 - 7 m<sup>2</sup> at 50 µ  
1 kg mixture = 6-6.5 m<sup>2</sup> at 50 µ  
V.O.C. (on average) of the product ready for use: ~ 580 g/l

**Mixing ratio for electrostatic application:**

add the following additive: 0,1-2% 09826 ADDITIVO ANTISTATICO

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**DRYING TIME**

**Air drying at 20 °C**

Dust-free: 15-20 min.

Handling: 2 hours

Through-drying: 5-6 days

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**OBSERVATIONS**

To improve the weather resistance, the drying, the direct adhesion to steel sheet and the hardness just after 24 hours, add from 10 to 25% (by weight or by volume) of 29344 ISOLACK INDURITORE when using. The mixture must be used within 4-6 hours at 20°C.

**TECHNICAL DATA SHEET N° 0359-GB**  
**UP DATED 11/2004**

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