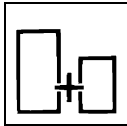
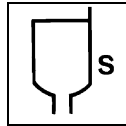


29130 - TECNOGRIP



1000 ml +
300-400 ml



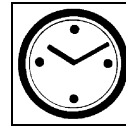
18-22" DIN4
a 20° C



N. coats: 2



Ø 1,4-1,8 mm
4 bar
HVL P:
Ø 1,3-1,6 mm
2,2,5 bar
N. of coats: 2



Air drying at 20° C:
Handling: 3-4 h
Through-drying: 24 h

DESCRIPTION

One-pack semi-matt primer/finishing coat based on vinyl-copolymers and anticorrosive zinc phosphate pigments.

USE

Suitable for industrial paintings where a very good adhesion to metal, aluminium, zinc coated steel sheets, concrete and glass is essential.

CHARACTERISTICS

- Good alkalis, mineral acids, oils, fats, aliphatic hydrocarbons resistance.
- Good weather resistance. The product can be used as one-coat finishing.
- The product can be used as a primer and overcoated with synthetic or polyurethane top-coats.
- Very good adhesion to steel sheet, aluminium and zinc-coated steel sheets.

SUBSTRATE PREPARATION

Black metal: micro-sandblasting, sand.

Steel: degrease carefully with 00695 SOLVENTE ANTISILICONE SLOW, and sand or sandblast.

Aluminium and its alloys: degrease carefully with 00695 SOLVENTE ANTISILICONE SLOW, sand or rub.

Electro zinc-coated steel: degrease with 00695 SOLVENTE ANTISILICONE SLOW.

Hot dip galvanized steel: degrease with 00695 SOLVENTE ANTISILICONE then sand or rub.

Old paintings: do not apply to solvent soluble paintings.

APPLICATION

Spraying, brush or short haired roller application .

Mixing ratio (spraying):

TECNOGRIP
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner)

by weight and by volume

1000 parts
300 - 400 parts

Spray viscosity at 20 °C: 18 - 22" DIN 4

Ø Air cap: 1.4 - 1.8 mm; HVL P: 1.3 - 1.6 bar


Air pressure: 3 - 5 bar; HVL P: 2 - 2.5 bar

Number of coats: 2

Film thickness: 40 - 50 µ

Theoretical coverage: 1 l mixture = 5.5 - 6 m² at 50 µ

1 kg mixture = 5 m² at 50 µ



V.O.C.(on average) of the product ready for use: ~ 630 g/l

Mixing ratio (by brush or roller):

TECNOGRIP
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner)

by weight and by volume

1000 parts
50 - 100 parts

N° of coats: 2 with 2-3 hours flash-off at 20°C

DRYING TIME

Air drying at 20 °C

Dust-free: 15 - 20 min.

Handling: 3 - 4 hours

Through-drying: about 24 hours

NOTES

The product can be applied with electrostatic units.

All colours applied with 40-50 µ dry film thickness have 45 ± 5 gloss.

It can be recoated at anytime with itself. In case of recoating with vinyl, synthetic or polyurethane finishes wait at least 24 hours from the application of TECNOGRIP.

In summer the dark colours get thermoplastic at high temperatures.

TECHNICAL DATA SHEET N° 0366-GB
UP DATED 11/2004

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