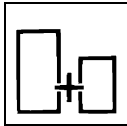
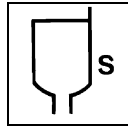


29186 - NITRON HAMMER



1000 ml +
0-50 ml



40-45" DIN 4
at 20°C



Ø 1,8-1,9 mm
4,5 bar

N° of coats: 2



Air drying at 20°C
Handling: 20-30 min.
Through-dry: 3 h

DESCRIPTION

Industry nitro-combi enamel suggested for hammered finishes.

USE

Nitro enamel suitable for machinery, shelves, tools and general iron substrates.

CHARACTERISTICS

- Special appearance
- Fast drying
- Ability to hide small defects of the substrate
- Very good direct adhesion even on steel (the product does not contain any anticorrosive pigments, therefore it gives steel a protection due to barrier-effect)

SUBSTRATE PREPARATION

It can be applied on:

- SYNTOPRIMER
- SYNTOPRIMER ZINC
- 1 FAST PRIMER
- Directly on derusted steel sheet and suitably degreased with 00695 SOLVENTE ANTISILICONE SLOW.

APPLICATION

Spray

Mixing ratio:

by weight and by volume

NITRON HAMMER enamel	1000 parts
00825 DILUENTE UNIVERSALE (thinner) or 00552 DILUENTE LECHLEROID L	0-50 parts

Spray viscosity at 20 °C: 40-45" DIN 4

Ø Air cap: 1,8-1,9 mm

Air pressure: 4,5 bar

N. of coats: 1 mist-coat (5 min. flash-off) + 1 wet coat

Suggested film thickness: 30-40 µ

Theoretical coverage: 1 l of mixture = 6.8 m² at 30 µ

1 kg of mixture = 5 m² at 30 µ

V.O.C. (on average) of the product ready for use : ~ 625 g/l




DRYING TIME

Air drying at 20°C:

Dust-free: 5 min.

Handling: 20-30 min.

Through-drying: 3 hours



**TECHNICAL DATA SHEET N° 0474-GB
UP DATED 11/2004**

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL