



HIGH VISCOSITY DOLPHIN GLAZE - POLYESTER PUTTY

Description	<p>DOLPHIN GLAZE HV is a two component chemical liquid used for the final skimming of a polyester putty repair or for direct application onto minor imperfections on bodywork prior to over painting. DOLPHIN GLAZE HV is designed for the professional user and combines good levelling properties together with easy sanding.</p>
Surface preparation and instructions for use	<p>DOLPHIN GLAZE HV polyester putty can be used on the following surfaces:-</p> <ul style="list-style-type: none">• Bare steel - degrease and abrade with P120 abrasive.• Galvanised and other Zinc coated steels - degrease and abrade with P120 abrasive.• Aluminium – degrease and sand with P120 abrasive. Do not apply over etch primer.• Original paint surfaces - degrease and abrade with P180 – 320 abrasive.
Mixing ratio	<p>100 parts by weight DOLPHIN GLAZE HV polyester filler, 2 parts by weight U-POL hardener for polyester fillers. The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. DOLPHIN GLAZE HV is a thick liquid and should be mixed in small quantities on a flat non-porous surface. To obtain optimum results apply the mixed liquid in small quantities to form a thin film - during cure surface imperfections will flow out to leave a level repair which requires only a small amount of sanding.</p>
Pot life	Once mixed, 4 -5 mins. at 20°C with 2% hardener.
Tools	Mixing board, filler knife, plastic or rubber spreader.
Drying time	Sandable after 30 mins. at 20°C.
Over-painting	DOLPHIN GLAZE HV polyester putty can be over-painted with most paint systems.
Product codes	BAGDOL/HV - 440ml plastic bag.

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