

**david's**

**ISOPON**

# Bumper Fill

## Filler for Plastic

### Description

**Bumper Fill** is a flexible two component chemical paste used for filling scuffs and scratches in plastic parts. **Bumper Fill** can be used as a finishing filler over the cured **PlastX A & B** adhesives.

**Bumper Fill** has been specially formulated for the professional user and combines high flexibility and adhesion together with ease of application.

### Surface preparation and instructions for use

**Bumper Fill** polyester filler can be used on all plastic provided that the following preparation is undertaken:-

- Abrade the damaged area with 80 grit paper.
- Pre-clean – apply degreasing solvent onto a cloth, wipe the damaged area, allow to dry.

### Mixing ratio

100% by weight **Bumper Fill** filler, 2% by weight **U-POL** hardener for polyester filler.

### Pot life

Once mixed, 6 mins. at 20°C with 2% hardener.

### Tools

Mixing board, filler knife, plastic or rubber spatula.

### Drying time

Sandable after 30 mins. at 20°C.

### Over-painting

**Bumper Fill** filler can either be over-painted with **PlastX Paint system** or most paint systems which are suitable for coating plastics.

### Product code

**BLIS/BF** - 100ml tube