

FIBRAL

Polyester Glass Fibre Filler

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FIBRAL polyester glass fibre filler is a two component chemical paste used for the bridging of holes and rust in surfaces such as steel and GRP.

FIBRAL forms a very hard durable surface and can be sanded and shaped if required. It is easily covered with standard polyester filler or can be over-painted directly.

Surface preparation and instructions for use

FIBRAL polyester filler can be used on the following surfaces:-

 Bare steel - degrease and abrade with P80 paper, remove all traces of rust.

Mixing ratio

100 parts by weight **FIBRAL** polyester filler 3-4 parts by weight **U-POL** hardener for polyester filler.

The exact mixing ratio is not critical, although over or under catalyzation may affect the gel time. Excess hardener will not significantly speed up the gel time and could lead to bleed through and bleaching problems later.

Pot life

Once mixed, 4 -6 mins. at 20°C with 3% hardener.

Tools

Mixing board, filler knife, plastic or rubber spatula.

Drying time

Sandable after approximately 20 mins. at 20°C.

Over-painting

FIBRAL polyester glass fibre filler can be over-painted with most paint systems.

Product codes

FIB/2 - 1L tin.

DIS/FIB - 1.3L dispenser cartridge.