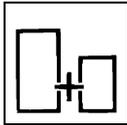
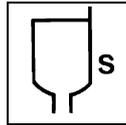


04318 - FIX-O-DUR EC GREEN



1000 ml +
1000 ml

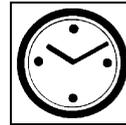
Pot life at 20° C:
24 h



15-17" DIN 4
at 20° C



Ø 1,4 mm
4 Atm
HVLP:
Ø 1,2-1,3 mm
2 Atm
N. of coats: 2



Air drying at 20° C:
60'

DESCRIPTION

Two pack anti-corrosive grey etch primer, chromate-free and lead free.

USE

Suitable in car refinishing as primer on bare patches.

CHARACTERISTICS

- Excellent adhesion on iron and steel sheets, on aluminium and light alloys, zinc-coated sheets and stainless steel
- Good covering power
- Very high anti-corrosive protection
- Fast drying
- Chromate-free and lead free

SUBSTRATE PREPARATION

Plate:

Degrease with 00695 SOLVENTE ANTISILICONE SLOW

Plate, aluminium, light alloys, zinc-coated sheet:

Degrease with 00695 SOLVENTE ANTISILICONE SLOW

Stainless steel sheet:

Sand and degrease with 00695 SOLVENTE ANTISILICONE SLOW

Old well dried films

NOTE: Do not apply on solvent-sensitive films (i.e. T.P.A.)

Putties and polyester primers

It may be applied on sanded polyester primers, while putties and polyester primers must not ever be applied to 04318 FIX-O-DUR EC GREEN

APPLICATION

Spray application by conventional or HVLP guns

Mixing ratio:

	by volume	by weight
04318 FIX-O-DUR EC GREEN	1000 ml	1000 g
00328 INDURITORE (hardener)	1000 ml	1000 g

Prepare the mixture in non-metallic containers (polyethylene or glass).



Pot-life at 20° C: 24 hours
Spray viscosity at 20 °C: 15 - 17" DIN 4
Ø Spray nozzle: conventional gun 1.4 mm; HVLP gun 1.2-1.3 mm
Air pressure: conventional gun 4 bar; HVLP gun 2 bar
No. of coats: 2
Recommended film thickness: 10-15 µ
Coverage (theoretic value): 1 l of mixture = 13 m² by 10 µ
1 kg of mixture = 14 m² by 10 µ
V.O.C. R.F.U. (15-17" DIN 4): ~730 g/l

DRYING TIME

Air drying at 20 °C:

Dust free: 8 – 10 min.
Tack-free: 20 min.
Through drying: 60 min.

SANDING

If required Scotch Brite (Ultrafine) before repainting.

OVERCOATINGS

- Nitro-combi, polyurethane (D/D and W/W) and polyacrylic primers and sealers
- Air synthetic acrylpolyurethane and stoving enamels always allow the primer to dry for 60 min. at 20° C

DATA SHEET N° 0326-GB
UP DATED 02/2004

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL