



EXTREME MARBLE EFFECT™

GENERAL INFORMATION

Rage Extreme Marble Effect™ artistic paste offers you an exciting new paint finish. A wide range of effects can be achieved using this unique product, from a deep marble appearance to a snakeskin appearance. Many other effects are open to the innovative painter. Overcoat with Rage Extreme Dyes for increased depth and awesome effects.

Rage Extreme Marble Effect™ is a water-based paste that may simply be over coated with 2k clearcoat for a final finish, or used as a base coat for Rage Extreme Dyes™.

GROUND COAT

Rage Extreme Marble Effect™ must be applied over a base colour. The area to be painted must be one even colour before application of Rage Extreme Marble Effect™. The most dramatic effect is achieved using R6011 Rage Extreme Ground Coat Brilliant Black. You may also use any other of the Rage Extreme Ground Coats: Rage Extreme Pearl Ground Coats, Rage Extreme Fluorescent Colours etc for the ground coat. The color of the ground coat will vary the final appearance. This is an excellent place for creativity. Allow flash time on each coat of ground colour.

We recommend doing your own testing. Always spray a test panel! Let base colour dry for 15 to 30 minutes before applying Rage Extreme Marble Effect™.

MIXING

Rage Extreme Marble Effect™ is ready to use for application by hand, Stir well. For application by spray thin Rage Extreme Marble Effect™ 1 – 1 with water.

APPLYING BY HAND

To achieve the marble look apply the Rage Extreme Marble Effect™ by dragging Shrink Wrap dipped into Rage Extreme Marble Effect™ across the panel. APPLY ONE COAT ONLY.

NOTE: Other materials may be used to achieve various effects, such as bubble wrap, sponge, tin foil, etc, or apply by foam paint roller or brush.

APPLICATION BY SPRAY GUN

To achieve the marble look spray the Rage Extreme Marble Effect™ (Apply only to an area that you will be able to lay shrink-wrap onto within minutes) Apply the Extreme Marble Effect™ using a 50% overlap pattern, air pressure 40-5-psi, gun distance 6 inches, apply one coat, allow 1-2 minutes dry time, lay the shrink wrap over the Rage Extreme Marble Effect™ over the entire area that you wish to Marbilize, smooth over by hand and then remove the shrink wrap.

For additional depth the process can simply be repeated, simply wait 15-30 minutes and repeat the process.

RAGE EXTREME MARBLE EFFECT™ WILL DRY DULL AND SHOULD FEEL DRY TO THE TOUCH BEFORE THE NEXT COAT IS APPLIED.

After you have achieved your desired artistic effects, allow marblizer to dry 20 minutes at 20 C before applying Rage Extreme Dyes or 2k clearcoats.

If you wish to apply artwork after you have achieved your desired artistic effects, allow Rage Extreme Marble Effect™ to dry 20 minutes at 20 C and apply 1 or 2 coats of R6028 Rage Extreme Base Blender™. Allow 15 minutes dry time for the R6028 Rage Extreme Base Blender™. Then begin to apply the desired artwork topcoats.

Rage Extreme Brilliant Colour Dyes™

Rage Extreme Marble Effect™ may be over coated with Rage Extreme Dyes™ for stunning effects, as the Rage Extreme Dyes™ colour the Rage Extreme Marble Effect™ the black base coat appears unchanged, fade different colour dyes across the Marbled area and create a work of art!!!

CLEAR COAT

Rage Extreme Marble Effect™ MUST BE CLEAR COATED. We recommend using only Pro-Spray 2k clearcoats for best results. See appropriate tech sheets for more information on clear coat application.